



## The Tsurumi Best Seller HS-series is Now Available in Automatic Model with Float Switch

### Automatic Operation with Float Switch

The pump employs a float switch for automatic operation to prevent dry running and lower power consumption.

### Spiral Design

The large channel in the spiral casing allows sand and silt-laden water to pass through efficiency.

### Air Lock Prevention

The shaft-mounted agitator prevents the “air lock” that tends to take place on vortex pumps.

### Simple Structure

The pump section can be disassembled and reassembled using a single 13-mm box wrench.

**Start Level**

**Stop Level**



**Illustration of Float-action**

### ■ Applications

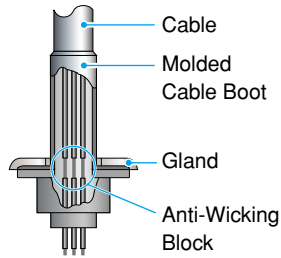
- Draining at civil engineering or building sites
- Draining storm water, groundwater, or puddles
- Draining from basements or utility pits

# HSZ

## Features

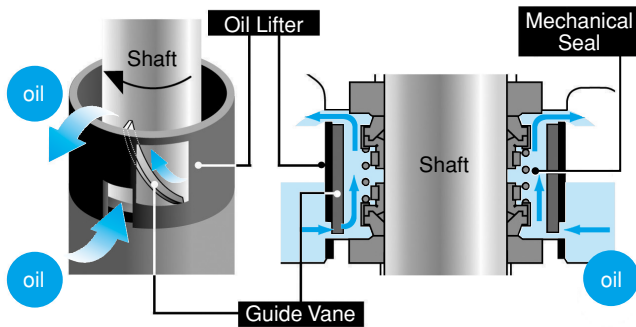
### Anti-wicking Cable Entry

Gaps between lead cores are sealed to prevent ingress of water into the motor caused by water traveling along lead cores by capillary action.



### Oil Lifter (Patent Pending)

The Oil Lifter mechanism functions to supply oil to the top seal faces even if the lubricant in the oil chamber falls below the rated value, and to stably lubricate and cool the seal faces. This unique mechanism helps extend the service life of the mechanical seal.



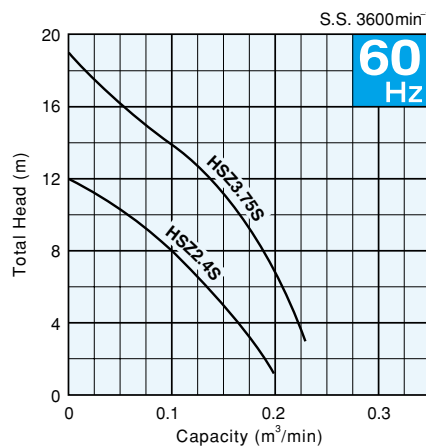
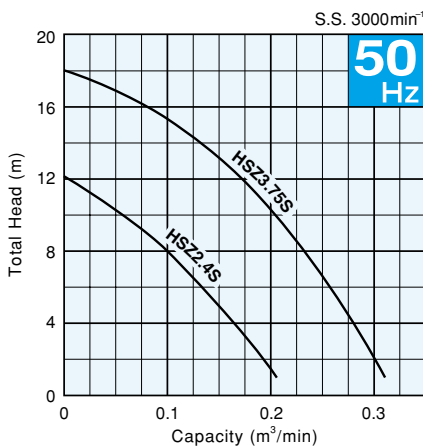
## Major Standard Specifications

|                      |                              |  |  |
|----------------------|------------------------------|--|--|
| Discharge Bore       | mm                           | 50   | 80(50)   |
| Motor Output         | kW                           | 0.4 - 0.75   |  |
| Pumping Fluid        | Type of Fluid                | Rain, Spring, Ground, Sand Carrying Water                                |  |
|                      | Fluid Temperature            | 0 to 40°C  |  |
| Pump                 | Structure                    | Impeller   | Semi-vortex  |
|                      |                              | Shaft Seal   | Double Mechanical Seal (with Oil Lifter)             |
|                      | Materials                    | Bearing  | Double-shielded Ball Bearing                         |
|                      |                              | Impeller   | Urethane Rubber                                      |
| Motor                | Type, Pole                   | Casing   | Gray Cast Iron (0.4kW)<br>Ductile Cast Iron (0.75kW) |
|                      |                              | Shaft Seal   | Silicon Carbide                                      |
|                      | Insulation                   | Class E  |  |
|                      | Phase                        | Single-phase   |  |
|                      | Starting Method              | Capacitor Run  |  |
|                      | Protection Device (Built-in) | Miniature Thermal Protector (0.4kW)<br>Circle Thermal Protector (0.75kW) |  |
|                      | Lubricant                    | Turbine Oil (ISO VG32)   |  |
| Materials            | Frame                        | Aluminium Alloy Die-casting  |  |
|                      | Shaft                        | 403 Stainless Steel  |  |
|                      | Cable                        | PVC  |  |
| Discharge Connection | Hose Coupling                |  |  |

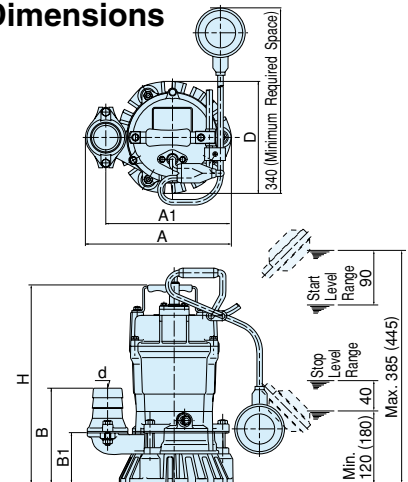
## Electrical Specifications of Float Switch

|                     |                    |
|---------------------|--------------------|
| Type of Switch      | Micro-switch       |
| Max. Current        | 16A-110V, 12A-250V |
| Material of Housing | Polypropylene      |
| Material of Cable   | Chloroprene Rubber |

## Performance Curves



## Dimensions



## Standard Specifications 50/60Hz

| Discharge Bore mm | Model    | Motor Output kW | Phase  | Starting Method | Start Level mm                   | Stop Level mm                    | Dry Weight kgs | Cable Length m | Dimensions mm |     |     |     |     |     |     |
|-------------------|----------|-----------------|--------|-----------------|----------------------------------|----------------------------------|----------------|----------------|---------------|-----|-----|-----|-----|-----|-----|
|                   |          |                 |        |                 |                                  |                                  |                |                | d             | A   | A1  | B   | B1  | D   | H   |
| 50                | HSZ2.4S  | 0.4             | Single | Capacitor Run   | 385 <sup>+0</sup> <sub>-90</sub> | 120 <sup>+40</sup> <sub>-0</sub> | 11.3           | 5              | 50            | 241 | 207 | 158 | 84  | 184 | 328 |
| 80(50)            | HSZ3.75S | 0.75            | Single | Capacitor Run   | 445 <sup>+0</sup> <sub>-90</sub> | 180 <sup>+40</sup> <sub>-0</sub> | 17.5           | 5              | 80(50)        | 285 | 233 | 217 | 109 | 184 | 388 |

- 50 mm discharge available upon request. Note that smaller discharge may increase friction loss.
- The length of the float cable cannot be adjusted. ● Dry weight excluding cable

We reserve the right to change the specifications and designs for improvement without prior notice.

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